

Welding Certificate

SLVHa-EN1090-2.00436.2014.006

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer

**Stahl- und Metallbau IHNEN
GmbH & Co. KG**

**Borsigstr. 3
26607 Aurich
GERMANY**

Technical specification

EN 1090-2:2018

Execution class(es)

EXC3 according to EN 1090-2

Welding Process(es)

(Reference no. acc. to DIN EN ISO 4063)

111, 135, 136, 138, 141, 783

Material Group

1.1, 1.2, 2.1
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3
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according to CEN ISO/TR 15608 and EN 1090-2, table 4

**Responsible Welding
Coordinator**

(Title, Surname, Name, Qualification,
Date of birth)

Rolf Lukas, IWE

born on: 21.01.1965

Substitute

(Title, Surname, Name, Qualification,
Date of birth)

Thomas Ihnen, IWE

born on: 19.01.1964

Confirmation

Based on the regulations as stipulated in the above mentioned technical specification (s) all requirements concerning welding have been fulfilled.

Validity start

15.09.2020

Period of validity

14.03.2023

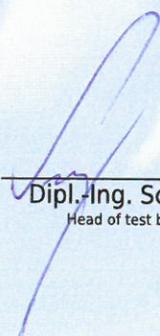
Remarks

see reverse



Place and date of issue

Hannover, 23.09.2020
Berg/MB


Dipl.-Ing. Schnoy
Head of test body

Certificate number: SLVHa-EN1090-2.00436.2014.006

Remarks:

Special processes:
Dimensioning
Cutting to size / Initial processing
Corrosion protecting
Joining with mechanical joining materials
Assembling (Building site)

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The following persons are authorised to carry out welder qualification tests according to the current standards for their field:
Rolf Lukas (IWE)

General Terms

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.
3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer
4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the inspection authority:
 - a) New production or significant changes to essential manufacturing facilities;
 - b) Change of the welding coordinator;
 - c) inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)
 - d) new essential manufacturing facilitiesThe inspection authority will cause a supplementary examination in the cases cited
6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

distributor

1. Applicant
2. File