

# Welding Certificate

**SLVHa-EN1090-3.00466.2016.004**

in accordance with EN 1090-1, table B.1, its hereby declared:  
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-3 for execution of structural aluminium components

**Manufacturer**

**Stahl- und Metallbau IHNEN  
GmbH & Co. KG**

**Borsigstr. 3  
26607 Aurich  
GERMANY**

**Technical specification**

**EN 1090-3:2019**

**Execution class(es)**

**EXC2 according to EN 1090-3**

**Welding Process(es)**  
(Reference no. acc. to DIN EN ISO 4063)

**131, 141**

**Material Group**

**23**  
according to CEN ISO/TR 15608 and EN 1090-3, table 1 and 2

**Responsible Welding  
Coordinator**  
(Title, Surname, Name, Qualification,  
Date of birth)

**Rolf Lukas, IWE**

**born on: 21.01.1965**

**Substitute**  
(Title, Surname, Name, Qualification,  
Date of birth)

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**Confirmation**

Based on the regulations as stipulated in the above mentioned technical specification (s) all requirements concerning welding have been fulfilled.

**Validity start**

**15.03.2020**

**Period of validity**

**14.03.2023**

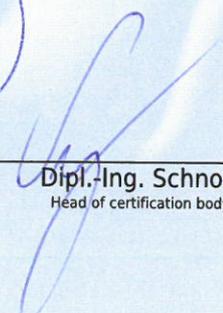
**Remarks**

**see reverse**



**Place and date of issue**

**Hannover, 15.06.2020  
Berg/MB**

  
**Dipl.-Ing. Schnoy**  
Head of certification body

## **Certificate number: SLVHa-EN1090-3.00466.2016.004**

### **Remarks:**

Special processes:  
Dimensioning  
Cutting to size / initial processing  
Corrosion protecting  
Joining with mechanical joining material  
Assembling (building site)

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The following persons are authorised to carry out welder qualification tests according to the current standards for their field.  
Rolf Lukas (IWE)

### **General Terms**

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't have to be in conflict with this certificate.
3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer
4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the inspection authority:
  - a) New production or significant changes to essential manufacturing facilities;
  - b) Change of the welding coordinator;
  - c) inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)
  - d) new essential manufacturing facilities

The inspection authority will cause a supplementary examination in the cases cited

6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

### **distributor**

1. Applicant
2. File